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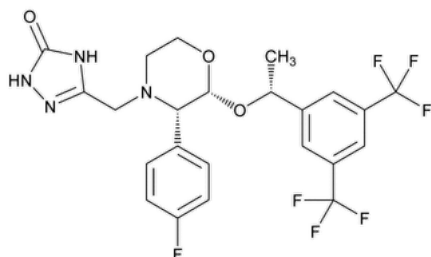
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Aprepitant

 $C_{23}H_{21}F_7N_4O_3$

534.43

3*H*-1,2,4-Triazol-3-one, 5-[[[(2*R*,3*S*)-2-[(1*R*)-1-[3,5-bis(trifluoromethyl)phenyl]ethoxy]-3-(4-fluorophenyl)-4-morpholinyl]methyl]-1,2-dihydro-3-[[[(2*R*,3*S*)-3-(*p*-Fluorophenyl)-2-[[[(α *R*)- α -methyl-3,5-bis(trifluoromethyl)benzyl]oxy]morpholino]methyl]- Δ^2 -1,2,4-triazolin-5-one; 3-[[[(2*R*,3*S*)-2-[(*R*)-1-[3,5-Bis(trifluoromethyl)phenyl]ethoxy]-3-(4-fluorophenyl)morpholino]methyl]-1*H*-1,2,4-triazol-5(4*H*)-one; 5-[[[(2*R*,3*S*)-2-[(*R*)-1-[3,5-Bis(trifluoromethyl)phenyl]ethoxy]-3-(4-fluorophenyl)-4-morpholinyl]methyl]-1,2-dihydro-3*H*-1,2,4-triazol-3-one CAS RN[®]: 170729-80-3; UNII: 1NF15YR6UY.

DEFINITION

Aprepitant contains NLT 98.0% and NMT 102.0% of aprepitant ($C_{23}H_{21}F_7N_4O_3$), calculated on the anhydrous and solvent-free basis.

IDENTIFICATION

Change to read:

- **A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy](#): 197A, 197K, or 197M ▲ (CN 1-May-2020)
- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

ASSAY

PROCEDURE

Dilute phosphoric acid: Dilute 1 mL of phosphoric acid with water to 1 L.

Mobile phase: Acetonitrile and *Dilute phosphoric acid* (48:52)

Diluent: Acetonitrile and *Dilute phosphoric acid* (50:50)

Standard solution: 0.2 mg/mL of [USP Aprepitant RS](#) in *Diluent*; sonicate as needed

Sample solution: 0.2 mg/mL of Aprepitant in *Diluent*; sonicate as needed

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 210 nm

Column: 4.6-mm × 25-cm; 5- μ m packing L1

Column temperature: 35°

Flow rate: 1.5 mL/min

Injection volume: 20 μ L

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2.0

Relative standard deviation: NMT 0.73%

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of aprepitant ($C_{23}H_{21}F_7N_4O_3$) in the portion of Aprepitant taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response from the *Sample solution*

r_s = peak response from the *Standard solution*

C_s = concentration of the *Standard solution* (mg/mL)

C_u = concentration of the *Sample solution* (mg/mL)

Acceptance criteria: 98.0%–102.0%, on the anhydrous and solvent-free basis

IMPURITIES

• **RESIDUE ON IGNITION (281):** NMT 0.1%

• ORGANIC IMPURITIES

Dilute phosphoric acid and **Diluent:** Proceed as directed in the Assay.

Solution A: Dilute phosphoric acid

Solution B: Acetonitrile

Mobile phase: See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	58	42
25	58	42
45	30	70
50	30	70

Return to original conditions and re-equilibrate the system.

System suitability solution: 2.0 mg/mL of [USP Aprepitant RS](#) and 0.003 mg/mL of [USP Desfluoro Aprepitant RS](#) in *Diluent*, using sonication as necessary to dissolve

Sensitivity solution: 0.001 mg/mL of [USP Aprepitant RS](#) in *Diluent*

Standard solution: 0.003 mg/mL of [USP Aprepitant RS](#) in *Diluent*, using sonication as necessary to dissolve

Sample solution: 2.0 mg/mL of Aprepitant in *Diluent*, using sonication as necessary to dissolve

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 210 nm

Column: 4.6-mm × 25-cm; 5-μm packing L1

Column temperature: 35°

Flow rate: 1.0 mL/min

Injection volume: 10 μL

System suitability

Samples: *System suitability solution*, *Sensitivity solution*, and *Standard solution*

Suitability requirements

Resolution: NLT 3.0 between the desfluoro aprepitant and aprepitant peaks, *System suitability solution*

Signal-to-noise ratio: NLT 10, *Sensitivity solution*

Relative standard deviation: NMT 5.0%, *Standard solution*

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of each individual impurity in the portion of Aprepitant taken:

$$\text{Result} = (r_u/r_s) \times (C_s/C_u) \times 100$$

r_u = peak response for each impurity from the *Sample solution*

r_s = peak response for aprepitant from the *Standard solution*

C_s = concentration of [USP Aprepitant RS](#) in the *Standard solution* (mg/mL)

C_u = concentration of Aprepitant in the *Sample solution* (mg/mL)

Acceptance criteria: See [Table 2](#). Disregard any peak below 0.05%.

Table 2

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Desfluoro aprepitant	0.85	0.15
Aprepitant	1.0	—
Any individual unspecified impurity	—	0.10
Total impurities	—	0.30

• **LIMIT OF *S,R,S*-ENANTIOMER** (if present)

[NOTE—Perform this test if this impurity is possible from the manufacturing process.]

Mobile phase: Hexane and dehydrated alcohol (90:10)

System suitability solution: 0.08 mg/mL of [USP Aprepitant RS](#) and 0.08 mg/mL of [USP Aprepitant Related Compound B RS](#) in *Mobile phase*

Sample solution: 0.5 mg/mL of Aprepitant in *Mobile phase*

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 210 nm

Column: 4.6-mm × 25-cm; packing L51

Column temperature: 30°

Flow rate: 0.5 mL/min

Injection volume: 20 µL

System suitability

Sample: *System suitability solution*

Suitability requirements

Resolution: Greater than 2.0 between the enantiomer peaks. [NOTE—The elution order is the *S,R,S*-enantiomer followed by the aprepitant peak, which is the *R,S,R*-enantiomer.]

Analysis

Sample: *Sample solution*

Calculate the percentage of the *S,R,S*-enantiomer in the portion of Aprepitant taken:

$$\text{Result} = (r_U/r_T) \times 100$$

r_U = peak response of the *S,R,S*-enantiomer

r_T = sum of the peak responses of aprepitant and the *S,R,S*-enantiomer

Acceptance criteria: NMT 0.10% of the *S,R,S*-enantiomer

SPECIFIC TESTS

• **WATER DETERMINATION, *Method Ia or Ic* (921):** NMT 0.5%

• **OPTICAL ROTATION, *Specific Rotation* (781S):**

Sample solution: 10 mg/mL in methanol

Acceptance criteria: +66.0° to +71.0°

ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in well-closed containers, protected from light. Store at room temperature.

• **USP REFERENCE STANDARDS (11):**

[USP Aprepitant RS](#)

[USP Aprepitant Related Compound B RS](#)

S,R,S-Enantiomer: 3-[[[(2*S*,3*R*)-2-[(*S*)-1-[3,5-Bis(trifluoromethyl)phenyl]ethoxy]-3-(4-fluorophenyl)morpholino]methyl]-1*H*-1,2,4-triazol-5(4*H*)-one.
 $\text{C}_{23}\text{H}_{21}\text{F}_7\text{N}_4\text{O}_3$ 534.43

[USP Desfluoro Aprepitant RS](#)

5-[[[(2*R*,3*S*)-2-[(*R*)-1-[3,5-Bis(trifluoromethyl)phenyl]ethoxy]-3-phenylmorpholino]methyl]-2*H*-1,2,4-triazol-3(4*H*)-one.
 $\text{C}_{23}\text{H}_{22}\text{F}_6\text{N}_4\text{O}_3$ 516.44

Topic/Question	Contact	Expert Committee
APREPITANT	Documentary Standards Support	SM32020 Small Molecules 3

Chromatographic Database Information: [Chromatographic Database](#)

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