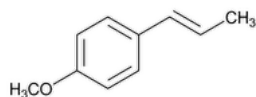


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## Anethole



$C_{10}H_{12}O$  148.20

Benzene, 1-methoxy-4-(1-propenyl)-, (*E*)-;

(*E*)-*p*-Propenylanisole CAS RN®: 4180-23-8.

Synthetic CAS RN®: 104-46-1.

**Change to read:**

### DEFINITION

Anethole is obtained from Anise Oil and other sources, or it is prepared synthetically. It contains NLT 98.0% and NMT 102.0% of (*E*)-1-

▲methoxy▲ (ERR 1-Nov-2022) -4-(1-propenyl) benzene (or *trans*-anethole) ( $C_{10}H_{12}O$ ).

### IDENTIFICATION

• **A. SPECTROSCOPIC IDENTIFICATION TESTS** (197), [Infrared Spectroscopy: 197F](#)

• **B. CHROMATOGRAPHIC IDENTITY**

**Analysis:** Proceed as directed in the *Assay for trans-Anethole*.

**Acceptance criteria:** The retention time of the major peak, excluding the internal standard peak, of the *Sample solution* corresponds to the anethole peak of the *Standard solution*.

### ASSAY

• **ASSAY FOR *trans*-ANETHOLE**

**Internal standard solution:** 2 mg/mL of [USP Menthol RS](#) (internal standard) in hexanes

**Standard solution:** 2 mg/mL of [USP Anethole RS](#) in *Internal standard solution* (use a freshly prepared solution)

**Sample solution:** 2 mg/mL of Anethole in *Internal standard solution* (use a freshly prepared solution)

#### Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

**Mode:** GC

**Detector:** Flame ionization

**Column:** 0.53-mm × 30-m capillary; bonded with a 1.0-μm layer of phase G16

#### Temperatures

**Injection port:** 250°

**Detector:** 250°

**Column:** 125° (isothermally)

**Carrier gas:** Helium

**Flow rate:** 10 mL/min

**Injection volume:** 1.0 μL

**Injection type:** Split injection; split ratio of 10:1

**Run time:** 30 min

#### System suitability

**Sample:** *Standard solution*

[NOTE—The relative retention times for menthol and *trans*-anethole are about 0.5 and 1.0, respectively.]

#### Suitability requirements

**Resolution:** NLT 15 between menthol and *trans*-anethole

**Tailing factor:** 0.8–2.0 for menthol and *trans*-anethole peaks

**Relative standard deviation:** NMT 2.0% for the peak response ratio of *trans*-anethole to the internal standard

#### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of *trans*-anethole ( $C_{10}H_{12}O$ ) in the portion of Anethole taken:

$$\text{Result} = (R_U/R_S) \times (C_S/C_U) \times 100$$

$R_U$  = peak response ratio of *trans*-anethole to the internal standard (peak response of *trans*-anethole/peak response of the internal standard) from the *Sample solution*

$R_S$  = peak response ratio of *trans*-anethole to the internal standard (peak response of *trans*-anethole/peak response of the internal standard) from the *Standard solution*

$C_S$  = concentration of [USP Anethole RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Anethole in the *Sample solution* (mg/mL)

**Acceptance criteria:** 98.0%–102.0%

## IMPURITIES

### • LIMIT OF *cis*-ANETHOLE, *p*-ANISALDEHYDE, AND OTHER VOLATILE IMPURITIES

**Internal standard solution:** 0.01 mg/mL of [USP Menthol RS](#) (internal standard) in hexanes

**System suitability solution:** 4 mg/mL of [USP Anethole RS](#) in *Internal standard solution* after exposure to UV light for 1 h

**Standard solution:** 0.01 mg/mL of [USP Anethole RS](#) and 0.01 mg/mL of [USP p-Anisaldehyde RS](#) in *Internal standard solution* (use a freshly prepared solution)

**Sample solution:** 2 mg/mL of Anethole in *Internal standard solution* (use a freshly prepared solution)

**Chromatographic system:** Proceed as directed in the Assay, except use a *Run time* of 60 min.

### System suitability

**Samples:** *System suitability solution* and *Standard solution*

[NOTE—See [Table 1](#) for the relative retention times.]

**Table 1**

Name	Relative Retention Time
Menthol (internal standard)	0.5
<i>cis</i> -Anethole	0.75
<i>trans</i> -Anethole	1.0
<i>p</i> -Anisaldehyde	2.2

### Suitability requirements

**Resolution:** NLT 5 between *cis*-anethole and *trans*-anethole, *System suitability solution*

**Relative standard deviation:** NMT 5.0% for the peak response ratio of *trans*-anethole to the internal standard and NMT 5.0% for the peak response ratio of *p*-anisaldehyde to the internal standard, *Standard solution*

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of *p*-anisaldehyde in the portion of Anethole taken:

$$\text{Result} = (R_{U1}/R_{S1}) \times (C_{S1}/C_U) \times 100$$

$R_{U1}$  = peak response ratio of *p*-anisaldehyde to the internal standard (peak response of *p*-anisaldehyde/peak response of the internal standard) from the *Sample solution*

$R_{S1}$  = peak response ratio of *p*-anisaldehyde to the internal standard (peak response of *p*-anisaldehyde/peak response of the internal standard) from the *Standard solution*

$C_{S1}$  = concentration of [USP p-Anisaldehyde RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Anethole in the *Sample solution* (mg/mL)

Calculate the percentage of *cis*-anethole or any other unspecified volatile impurity in the portion of Anethole taken:

$$\text{Result} = (R_{U2}/R_{S2}) \times (C_{S2}/C_U) \times 100$$

$R_{U2}$  = peak response ratio of *cis*-anethole or any other unspecified impurity to the internal standard (peak response of *cis*-anethole or any other unspecified impurity/peak response of the internal standard) from the *Sample solution*

$R_{S2}$  = peak response ratio of *trans*-anethole to the internal standard (peak response of *trans*-anethole/peak response of the internal standard) from the *Standard solution*

$C_{S2}$  = concentration of [USP Anethole RS](#) in the *Standard solution* (mg/mL)

$C_U$  = concentration of Anethole in the *Sample solution* (mg/mL)

**Acceptance criteria:** Disregard peaks that are less than 0.05% for any unspecified impurities and any peaks due to solvent.

**Total impurities including *cis*-anethole, *p*-anisaldehyde, and all other unspecified impurities:** NMT 2.0%

• **LIMIT OF PHENOLS**

**Sample:** 1 mL

**Analysis:** Shake the *Sample* with 20 mL of water, and allow the liquids to separate. Pass the water layer through a filter paper previously moistened with water, and to 10 mL of the filtrate add 3 drops of ferric chloride TS.

**Acceptance criteria:** No purple or purplish color is produced.

**SPECIFIC TESTS**

- **SPECIFIC GRAVITY (841):** 0.983–0.988
- **DISTILLING RANGE, Method I (721):** 231°–237°, a correction factor of 0.063°/mm being applied as necessary
- **OPTICAL ROTATION, Angular Rotation (781A):** –0.15° to +0.15°
- **REFRACTIVE INDEX (831):** 1.557–1.561

**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Preserve in tight, light-resistant containers.
- **LABELING:** Label to indicate whether it is of natural sources or is prepared synthetically.
- **USP REFERENCE STANDARDS (11):**
  - [USP Anethole RS](#)
  - [USP p-Anisaldehyde RS](#)
  - [USP Menthol RS](#)

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
ANETHOLE	<a href="#">Documentary Standards Support</a>	SE2020 Simple Excipients

**Chromatographic Database Information:** [Chromatographic Database](#)

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