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# Amoxapine Tablets

### DEFINITION

Amoxapine Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of amoxapine ( $C_{17}H_{16}ClN_3O$ ).

### IDENTIFICATION

Change to read:

- **A.** ▲ [SPECTROSCOPIC IDENTIFICATION TESTS \(197\)](#), [Infrared Spectroscopy: 197K](#)▲ (CN 1-MAY-2020)

**Sample:** Triturate a quantity of finely ground Tablets, equivalent to 50 mg of amoxapine, with 10 mL of chloroform, and filter. Evaporate the filtrate on a steam bath to dryness (about 30 min).

- **B.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the Assay.

### ASSAY

• **PROCEDURE**

**Solution A:** 1.38 g/L of monobasic sodium phosphate in water

**Solution B:** 113 g/L of tetramethylammonium chloride in water

**Mobile phase:** Transfer 20.0 mL of *Solution B*, 4.0 mL of dilute phosphoric acid (1 in 5), and 720 mL of acetonitrile to a 2000-mL volumetric flask. Dilute with *Solution A* to volume.

**Standard stock solution:** 1 mg/mL of [USP Amoxapine RS](#) in acetonitrile. Shake by mechanical means to dissolve, and then dilute with acetonitrile to volume.

**Standard solution:** 0.1 mg/mL from the *Standard stock solution* diluted with *Mobile phase*

**Sample stock solution:** Nominally 1 mg/mL of amoxapine from NLT 20 finely powdered Tablets prepared as follows. Transfer a suitable quantity of the powder to a volumetric flask. Add 80% of the flask volume of *Mobile phase*, and shake vigorously by mechanical means for 20 min. Dilute with *Mobile phase* to volume, and filter.

**Sample solution:** 0.1 mg/mL from the *Sample stock solution* diluted with *Mobile phase*

**Chromatographic system**

(See [Chromatography \(621\)](#), [System Suitability](#).)

**Mode:** LC

**Detector:** UV 254 nm

**Column:** 4.6-mm × 25-cm; packing L1

**Flow rate:** 1.5 mL/min

**Injection volume:** 10 µL

**System suitability**

**Sample:** *Standard solution*

**Suitability requirements**

**Column efficiency:** NLT 1200 theoretical plates

**Tailing factor:** NMT 1.8

**Relative standard deviation:** NMT 2.0%

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of amoxapine ( $C_{17}H_{16}ClN_3O$ ) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of amoxapine from the *Sample solution*

$r_S$  = peak response of amoxapine from the *Standard solution*

$C_S$  = concentration of [USP Amoxapine RS](#) in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of amoxapine in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

## PERFORMANCE TESTS

### • [DISSOLUTION \(711\)](#)

**Medium:** Simulated gastric fluid (without enzyme); 900 mL

**Apparatus 2:** 50 rpm

**Time:** 30 min

**Sample solution:** Sample per [Dissolution \(711\)](#).

**Standard solution:** [USP Amoxapine RS](#) having a concentration similar to the expected *Sample solution* in *Medium*

### Instrumental conditions

**Analytical wavelength:** 294 nm

### Analysis

**Samples:** *Sample solution* and *Standard solution*

Determine the percentage of the labeled amount of amoxapine ( $C_{17}H_{16}ClN_3O$ ) dissolved from UV absorbances of filtered portions of the *Sample solution*, suitably diluted with *Medium*, if necessary.

Calculate the percentage of the labeled amount of amoxapine ( $C_{17}H_{16}ClN_3O$ ) dissolved:

$$\text{Result} = (A_U/A_S) \times C_S \times V \times (1/L) \times 100$$

$A_U$  = absorbance of the *Sample solution*

$A_S$  = absorbance of the *Standard solution*

$C_S$  = concentration of the *Standard solution* (mg/mL)

$V$  = volume of the *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

**Tolerances:** NLT 80% ( $Q$ ) of the labeled amount of amoxapine ( $C_{17}H_{16}ClN_3O$ ) is dissolved.

### • [UNIFORMITY OF DOSAGE UNITS \(905\)](#): Meet the requirements

## ADDITIONAL REQUIREMENTS

• **PACKAGING AND STORAGE:** Preserve in well-closed containers.

### • [USP REFERENCE STANDARDS \(11\)](#)

[USP Amoxapine RS](#)

**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
AMOXAPINE TABLETS	<a href="#">Documentary Standards Support</a>	SM42020 Small Molecules 4

**Chromatographic Database Information:** [Chromatographic Database](#)

### Most Recently Appeared In:

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