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Amlodipine and Valsartan Tablets

DEFINITION

Amlodipine and Valsartan Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) and valsartan ($C_{24}H_{29}N_5O_3$).

IDENTIFICATION

- A.** The UV absorption spectra of the major peaks of *Sample solution A* and *Sample solution B* and those of the *Standard solution* exhibit maxima and minima at the same wavelengths, as obtained in the Assay.
- B.** The retention times of the major peaks of *Sample solution A* and *Sample solution B* correspond to those of the *Standard solution*, as obtained in the Assay.

ASSAY

PROCEDURE

- Solution A:** [Water](#) and [triethylamine](#) (1000:10). Adjust with [phosphoric acid](#) to a pH of 2.8.
- Solution B:** [Methanol](#) and [acetonitrile](#) (700:300)
- Mobile phase:** See [Table 1](#).

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	50	50
3	50	50
15	30	70
20	30	70
20.1	50	50
25	50	50

- Diluent:** *Solution A* and *Solution B* (50:50)
- Standard solution:** 0.14 mg/mL of [USP Amlodipine Besylate RS](#) and 0.16 mg/mL of [USP Valsartan RS](#). Add [methanol](#) to 5% of the final volume to dissolve, and dilute with *Diluent* to volume.
- Sample stock solution:** Transfer NLT 10 Tablets into a suitable volumetric flask. Initially add [water](#) to 10% of the final volume, and sonicate to disperse as needed. Add *Diluent*, using about 70% of the final volume, and shake for up to 45 min to disperse. Following dispersion, sonicate for 15 min, and shake for 30 min. Dilute with *Diluent* to volume to obtain a solution containing known nominal concentrations of 0.1–0.2 mg/mL of amlodipine and 1.6–6.4 mg/mL of valsartan. Centrifuge the solution for about 10 min at 3000 rpm.
- Sample solution A:** Nominally equivalent to 0.1 mg/mL of amlodipine in *Diluent* from the *Sample stock solution*
- Sample solution B:** Nominally equivalent to 0.16 mg/mL of valsartan in *Diluent* from the *Sample stock solution*
- Chromatographic system**
(See [Chromatography \(621\)](#), *System Suitability*.)
- Mode:** LC
- Detector:** UV 237 nm. For *Identification A*, use a diode array detector in the range of 200–400 nm.
- Column:** 3.9-mm × 15-cm; 5-μm packing L1
- Temperatures**
- Autosampler:** 10°
- Column:** 30°
- Flow rate:** 1.0 mL/min
- Injection volume:** 10 μL

System suitability**Sample:** *Standard solution***Suitability requirements****Tailing factor:** NMT 1.5 for both amlodipine and valsartan**Relative standard deviation:** NMT 2.0% for amlodipine and valsartan**Analysis****Samples:** *Standard solution, Sample solution A, and Sample solution B*Calculate the percentage of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (M_{r1}/M_{r2}) \times 100$$

 r_U = peak response of amlodipine from *Sample solution A* r_S = peak response of amlodipine from the *Standard solution* C_S = concentration of [USP Amlodipine Besylate RS](#) in the *Standard solution* (mg/mL) C_U = nominal concentration of amlodipine in *Sample solution A* (mg/mL) M_{r1} = molecular weight of amlodipine, 408.88 M_{r2} = molecular weight of amlodipine besylate, 567.05Calculate the percentage of the labeled amount of valsartan ($C_{24}H_{29}N_5O_3$) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response of valsartan from *Sample solution B* r_S = peak response of valsartan from the *Standard solution* C_S = concentration of [USP Valsartan RS](#) in the *Standard solution* (mg/mL) C_U = nominal concentration of valsartan in *Sample solution B* (mg/mL)**Acceptance criteria:** 90.0%–110.0%**PERFORMANCE TESTS**• [DISSOLUTION \(711\)](#)**Test 1****Buffer:** Dissolve 6.805 g of [monobasic potassium phosphate](#) and 0.896 g of [sodium hydroxide](#) in [water](#), and dilute with [water](#) to 1000 mL.Adjust with [0.2 N sodium hydroxide](#) or 1 M [phosphoric acid](#) to a pH of 6.8.**Medium:** *Buffer*; 1000 mL**Apparatus 2:** 75 rpm**Time:** 30 min**Mobile phase:** [Acetonitrile](#), [water](#), and trifluoroacetic acid (500:500:2)**Diluent:** 1 mg/mL of polysorbate 80 in *Buffer***System suitability solution:** 0.4 mg/mL each of [USP Amlodipine Besylate RS](#) and [USP Valsartan RS](#), prepared as follows. Initially dissolve in [methanol](#) to 40% of the total volume, and dilute with *Buffer* to volume.**Standard stock solution A:** 0.072 mg/mL of [USP Amlodipine Besylate RS](#), prepared as follows. Initially dissolve in [methanol](#) to 4% of the final volume, and dilute with *Diluent* to volume.**Standard stock solution B:** 2.2 mg/mL of [USP Valsartan RS](#) in [methanol](#)**Standard solution:** ($L_1/1000$) mg/mL of amlodipine and ($L_2/1000$) mg/mL of valsartan in *Diluent* from *Standard stock solution A* and *Standard stock solution B*, where L_1 is the label claim of amlodipine in mg/Tablet, and L_2 is the label claim of valsartan in mg/Tablet**Sample solution:** Pass a portion of the solution under test through a suitable filter of 0.45- μ m pore size. Discard the first 10 mL of the filtrate.**Chromatographic system**(See [Chromatography \(621\)](#), *System Suitability*.)**Mode:** LC**Detector:** UV 230 nm**Column:** 4.6-mm \times 15-cm; 4- μ m packing L11**Column temperature:** 40°**Flow rate:** 1.2 mL/min**Injection volume:** 10 μ L**Run time:** NLT 2 times the retention time of amlodipine

System suitability**Samples:** *System suitability solution* and *Standard solution***Suitability requirements****Resolution:** NLT 2.0 between amlodipine and valsartan, *System suitability solution***Tailing factor:** NMT 2.0 for amlodipine and valsartan, *Standard solution***Relative standard deviation:** NMT 2.0% for amlodipine and valsartan, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*Calculate the percentage of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (M_{r1}/M_{r2}) \times (1/L_1) \times 100$$

 r_U = peak response of amlodipine from the *Sample solution* r_S = peak response of amlodipine from the *Standard solution* C_S = concentration of [USP Amlodipine Besylate RS](#) in the *Standard solution* (mg/mL) V = volume of *Medium*, 1000 mL M_{r1} = molecular weight of amlodipine, 408.88 M_{r2} = molecular weight of amlodipine besylate, 567.05 L_1 = label claim of amlodipine (mg/Tablet)Calculate the percentage of the labeled amount of valsartan ($C_{24}H_{29}N_5O_3$) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (1/L_2) \times 100$$

 r_U = peak response of valsartan from the *Sample solution* r_S = peak response of valsartan from the *Standard solution* C_S = concentration of [USP Valsartan RS](#) in the *Standard solution* (mg/mL) V = volume of *Medium*, 1000 mL L_2 = label claim of valsartan (mg/Tablet)**Tolerances:** NLT 80% (Q) of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) and valsartan ($C_{24}H_{29}N_5O_3$) is dissolved.**Test 2:** If the product complies with this test, the labeling indicates that the product meets USP *Dissolution Test 2*.**Medium and Time:** Proceed as directed in *Dissolution Test 1*; 1000 mL.**Apparatus 2:** 50 rpm**Buffer:** Mix 7.0 mL of triethylamine with 1000 mL of [water](#). Adjust with [phosphoric acid](#) to a pH of 3.0.**Solution A:** [Acetonitrile](#) and *Buffer* (10:90)**Solution B:** [Acetonitrile](#) and *Buffer* (90:10)**Mobile phase:** See [Table 2](#).**Table 2**

Time (min)	Solution A (%)	Solution B (%)
0	80	20
7	30	70
8	80	20
10	80	20

Standard stock solution A: 0.14 mg/mL of [USP Amlodipine Besylate RS](#), prepared as follows. Initially dissolve in 10% of the final volume of [methanol](#), and dilute with *Medium* to volume.**Standard stock solution B:** 1.6 mg/mL of [USP Valsartan RS](#) in [methanol](#)

Standard solution: ($L_1/1000$) mg/mL of amlodipine and ($L_2/1000$) mg/mL of valsartan in *Medium* from *Standard stock solution A* and *Standard stock solution B*, where L_1 is the label claim of amlodipine in mg/Tablet, and L_2 is the label claim of valsartan in mg/Tablet

Sample solution: Pass a portion of the solution under test through a suitable filter of 1- μ m pore size.

Chromatographic system

(See [Chromatography \(621\), System Suitability](#).)

Mode: LC

Detector: UV 237 nm

Column: 4.6-mm \times 15-cm; 5- μ m packing L1

Temperatures

Autosampler: 10°

Column: 50°

Flow rate: 1.5 mL/min

Injection volume: 20 μ L

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2.0 for amlodipine and valsartan

Relative standard deviation: NMT 2.0% for amlodipine and valsartan

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (M_{r1}/M_{r2}) \times (1/L_1) \times 100$$

r_U = peak response of amlodipine from the *Sample solution*

r_S = peak response of amlodipine from the *Standard solution*

C_S = concentration of [USP Amlodipine Besylate RS](#) in the *Standard solution* (mg/mL)

V = volume of *Medium*, 1000 mL

M_{r1} = molecular weight of amlodipine, 408.88

M_{r2} = molecular weight of amlodipine besylate, 567.05

L_1 = label claim of amlodipine (mg/Tablet)

Calculate the percentage of the labeled amount of valsartan ($C_{24}H_{29}N_5O_3$) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (1/L_2) \times 100$$

r_U = peak response of valsartan from the *Sample solution*

r_S = peak response of valsartan from the *Standard solution*

C_S = concentration of [USP Valsartan RS](#) in the *Standard solution* (mg/mL)

V = volume of *Medium*, 1000 mL

L_2 = label claim of valsartan (mg/Tablet)

Tolerances: NLT 75% (Q) of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) is dissolved and NLT 80% (Q) of the labeled amount of valsartan ($C_{24}H_{29}N_5O_3$) is dissolved.

Test 3: If the product complies with this test, the labeling indicates that the product meets USP *Dissolution Test 3*.

Medium, Apparatus 2, and Time: Proceed as directed in *Dissolution Test 1*.

Solution A: [Acetonitrile](#), [trifluoroacetic acid](#), and [water](#) (10:0.1:90)

Solution B: [Acetonitrile](#), [trifluoroacetic acid](#), and [water](#) (90:0.1:10)

Mobile phase: See [Table 3](#).

Table 3

Time (min)	Solution A (%)	Solution B (%)
0.01	90	10
2.5	10	90
3.0	90	10
5.0	90	10

Diluent: [Acetonitrile](#) and [water](#) (50:50)

Standard stock solution A: 0.14 mg/mL of [USP Amlodipine Besylate RS](#), prepared as follows. Initially dissolve in *Diluent* about 4% of the final volume, and dilute with *Medium* to volume.

Standard stock solution B: 1.6 mg/mL of [USP Valsartan RS](#), prepared as follows. Initially dissolve in about 20% of the final volume of *Diluent*, and dilute with *Medium* to volume.

Standard solution: ($L_1/1000$) mg/mL of amlodipine and ($L_2/1000$) mg/mL of valsartan in *Medium* from *Standard stock solution A* and *Standard stock solution B*, where L_1 is the label claim of amlodipine in mg/Tablet, and L_2 is the label claim of valsartan in mg/Tablet

Sample solution: Pass a portion of the solution under test through a suitable filter of 0.45- μ m pore size and discard the first few milliliters of the filtrate.

Chromatographic system

(See [Chromatography \(621\)](#), [System Suitability](#).)

Mode: LC

Detector: UV 237 nm for amlodipine and UV 270 nm for valsartan

Column: 4.6-mm \times 10-cm; 5- μ m packing L1

Flow rate: 1.5 mL/min

Injection volume: 10 μ L

System suitability

Sample: *Standard solution*

Suitability requirements

Tailing factor: NMT 2.0 for amlodipine and valsartan

Relative standard deviation: NMT 2.0% for amlodipine and valsartan

Analysis

Samples: *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (M_{r1}/M_{r2}) \times (1/L_1) \times 100$$

r_U = peak response of amlodipine from the *Sample solution*

r_S = peak response of amlodipine from the *Standard solution*

C_S = concentration of [USP Amlodipine Besylate RS](#) in the *Standard solution* (mg/mL)

V = volume of *Medium*, 1000 mL

M_{r1} = molecular weight of amlodipine, 408.88

M_{r2} = molecular weight of amlodipine besylate, 567.05

L_1 = label claim of amlodipine (mg/Tablet)

Calculate the percentage of the labeled amount of valsartan ($C_{24}H_{29}N_5O_3$) dissolved:

$$\text{Result} = (r_U/r_S) \times C_S \times V \times (1/L_2) \times 100$$

r_U = peak response of valsartan from the *Sample solution*

r_S = peak response of valsartan from the *Standard solution*

C_S = concentration of [USP Valsartan RS](#) in the *Standard solution* (mg/mL)

V = volume of *Medium*, 1000 mL

L_2 = label claim of valsartan (mg/Tablet)

Tolerances: NLT 75% (Q) of the labeled amount of amlodipine ($C_{20}H_{25}ClN_2O_5$) is dissolved and NLT 80% (Q) of the labeled amount of valsartan ($C_{24}H_{29}N_5O_3$) is dissolved.

- **UNIFORMITY OF DOSAGE UNITS (905):** Meet the requirements

IMPURITIES

Change to read:

• ORGANIC IMPURITIES

Mobile phase, Diluent, Sample solution A, Sample solution B, and Chromatographic system: Proceed as directed in the Assay.

Standard stock solution A: Prepare as directed for the *Standard solution* in the Assay.

System suitability solution: Dissolve a suitable quantity of [USP Valsartan Related Compound B RS](#) in *Standard stock solution A* to obtain a solution containing 0.08 mg/mL of [USP Valsartan Related Compound B RS](#), 0.14 mg/mL of [USP Amlodipine Besylate RS](#), and 0.16 mg/mL of [USP Valsartan RS](#).

Sensitivity solution: 0.14 µg/mL of [USP Amlodipine Besylate RS](#) and 0.16 µg/mL of [USP Valsartan RS](#) in *Diluent* from *Standard stock solution A*

Standard stock solution B: 0.1 mg/mL of [USP Amlodipine Related Compound A RS](#) as free base, prepared as follows. Add [methanol](#) to 5% of the final volume to dissolve, and dilute with *Diluent* to volume.

Standard solution: 0.0005 mg/mL of [USP Amlodipine Related Compound A RS](#) as free base, and 0.0003 mg/mL each of [USP Amlodipine Besylate RS](#) and [USP Valsartan RS](#) in *Diluent* from *Standard stock solution A* and *Standard stock solution B*, respectively

System suitability

Samples: *System suitability solution*, *Sensitivity solution*, and *Standard solution*

Suitability requirements

Resolution: More than 4.0 between amlodipine and valsartan related compound B and more than 4.0 between valsartan related compound B and valsartan, *System suitability solution*

Relative standard deviation: NMT 5.0% for amlodipine related compound A, amlodipine, and valsartan, *Standard solution*

Signal-to-noise ratio: NLT 10 for amlodipine and valsartan, *Sensitivity solution*

Analysis

Samples: *Sample solution A*, *Sample solution B*, and *Standard solution*

Calculate the percentage of amlodipine related compound A free base in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (M_{r1}/M_{r2}) \times 100$$

r_U = peak response of amlodipine related compound A from *Sample solution A*

r_S = peak response of amlodipine related compound A from the *Standard solution*

C_S = concentration of [USP Amlodipine Related Compound A RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of amlodipine in *Sample solution A* (mg/mL)

M_{r1} = molecular weight of amlodipine related compound A free base, 406.86

M_{r2} = molecular weight of amlodipine related compound A fumarate, 522.94▲ (CN 1-Dec-2023)

Calculate the percentage of valsartan related degradation products other than valsartan related compound A in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

r_U = peak response of valsartan related degradation product from *Sample solution B*

r_S = peak response of valsartan from the *Standard solution*

C_S = concentration of [USP Valsartan RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of valsartan in *Sample solution B* (mg/mL)

Calculate the percentage of each unspecified degradation product in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times (M_{r1}/M_{r2}) \times 100$$

r_U = peak response of each unspecified degradation product from *Sample solution A*

r_S = peak response of amlodipine from the *Standard solution*

C_S = concentration of [USP Amlodipine Besylate RS](#) in the *Standard solution* (mg/mL)

C_U = nominal concentration of amlodipine in *Sample solution A* (mg/mL)

M_{r1} = molecular weight of amlodipine, 408.88

M_{r2} = molecular weight of amlodipine besylate, 567.05

Acceptance criteria: See [Table 4](#). Disregard valsartan related compound B, the benzenesulfonic acid peak at relative retention time 0.19, and any peaks below 0.1%.

Table 4

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Devaleryl valsartan ^a	0.24	0.2
Amlodipine related compound A ^b	0.50	0.5
Valsartan related degradation product 1 ^c	0.54	0.2
Valsartan related degradation product 2 ^c	0.81	0.2
Amlodipine	1.00	—
Valsartan related compound B ^d	1.34	—
Valsartan related degradation product 3 ^c	1.44	0.2
Valsartan	1.74	—
Valsartan related degradation product 4 ^c	2.06	0.2
Valsartan ethyl ester ^e	2.32	0.2
Any other unspecified degradation product	—	0.2
Total degradation products ^f	—	1.2; 2.0, if valsartan related compound A is a potential degradation product

^a *N*-{[2'-(1*H*-Tetrazole-5-yl)biphenyl-4-yl]methyl}-L-valine.

^b 3-Ethyl 5-methyl [2-(2-aminoethoxymethyl)-4-(2-chlorophenyl)-6-methyl-3,5-pyridinedicarboxylate].

^c These are specified unidentified degradation products. No information is available about chemical structures or chemical names for these impurities.

^d *N*-Butyryl-*N*-{[2'-(1*H*-tetrazole-5-yl)biphenyl-4-yl]methyl}-L-valine.

^e *N*-Valeryl-*N*-{[2'-(1*H*-tetrazole-5-yl)biphenyl-4-yl]methyl}-L-valine ethyl ester.

^f If valsartan related compound A is a potential degradation product, the total degradation products limit does not include valsartan related compound A and amlodipine related compound A.

• **LIMIT OF VALSARTAN RELATED COMPOUND A**

[NOTE—Valsartan related compound A is a process impurity and a formulation-specific degradation product.]

Mobile phase: *n*-Hexane, 2-propanol, and trifluoroacetic acid (850:150:1)

System suitability solution: 0.04 mg/mL each of USP Valsartan Related Compound A and [USP Valsartan RS](#) in *Mobile phase*

Standard solution: 0.001 mg/mL of [USP Valsartan Related Compound A RS](#) in *Mobile phase*

Sample solution: Nominally 0.5 mg/mL of valsartan in *Mobile phase* from a suitable amount of finely crushed powder from NLT 20 Tablets. Sonication may be necessary for complete dissolution. Pass through a suitable filter of 0.45-μm pore size.

Chromatographic system(See *Chromatography* (621), *System Suitability*.)**Mode:** LC**Detector:** UV 230 nm**Column:** 4.6-mm × 25-cm; 5-μm packing L40**Temperatures****Autosampler:** 10°**Column:** 30°**Flow rate:** 0.8 mL/min**Injection volume:** 20 μL**Run time:** NLT 3.5 times the retention time of valsartan related compound A**System suitability****Samples:** *System suitability solution* and *Standard solution*

[NOTE—The relative retention times for valsartan related compound A and valsartan are about 0.7 and 1.0, respectively.]

Suitability requirements**Resolution:** NLT 2.0 between valsartan and valsartan related compound A, *System suitability solution***Relative standard deviation:** NMT 5.0% for valsartan related compound A, *Standard solution***Analysis****Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of valsartan related compound A in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

 r_U = peak response of valsartan related compound A from the *Sample solution* r_S = peak response of valsartan related compound A from the *Standard solution* C_S = concentration of [USP Valsartan Related Compound A RS](#) in the *Standard solution* (mg/mL) C_U = nominal concentration of valsartan in the *Sample solution* (mg/mL)**Acceptance criteria:** NMT 1.0%**ADDITIONAL REQUIREMENTS**

- **PACKAGING AND STORAGE:** Store at controlled room temperature, in tight containers, and in a dry place.
- **LABELING:** When more than one *Dissolution* test is given, the labeling states the *Dissolution* test used only if *Test 1* is not used.

Change to read:

- **USP REFERENCE STANDARDS (11).**

[USP Amlodipine Besylate RS](#)[USP Amlodipine Related Compound A RS](#)

3-Ethyl 5-methyl [2-(2-aminoethoxymethyl)-4-(2-chlorophenyl)-6-methyl-3,5-pyridinedicarboxylate] fumarate.

 $C_{20}H_{23}ClN_2O_5 \cdot C_4H_4O_4$ ▲522.94▲ (CN 1-Dec-2023)[USP Valsartan RS](#)[USP Valsartan Related Compound A RS](#)▲N-([2'-(1*H*-Tetrazol-5-yl)biphenyl-4-yl]methyl)-*N*-pentanoyl-D-valine.▲ (CN 1-Dec-2023) $C_{24}H_{29}N_5O_3$ ▲435.53▲ (CN 1-Dec-2023)[USP Valsartan Related Compound B RS](#)*N*-Butyryl-N-([2'-(1*H*-tetrazole-5-yl)biphenyl-4-yl]methyl)-L-valine. $C_{23}H_{27}N_5O_3$ ▲421.50▲ (CN 1-Dec-2023)**Auxiliary Information** - Please [check for your question in the FAQs](#) before contacting USP.

Topic/Question	Contact	Expert Committee
AMLODIPINE AND VALSARTAN TABLETS	Documentary Standards Support	SM22020 Small Molecules 2
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM22020 Small Molecules 2

Chromatographic Database Information: [Chromatographic Database](#)**Most Recently Appeared In:**

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