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# **Acetazolamide Extended-Release Capsules**

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#### DEFINITION

Acetazolamide Extended-Release Capsules contain NLT 90.0% and NMT 110.0% of the labeled amount of acetazolamide (C<sub>A</sub>H<sub>6</sub>N<sub>A</sub>O<sub>3</sub>S<sub>2</sub>).

#### **IDENTIFICATION**

- A. The UV spectrum of the major peak of the Sample solution corresponds to that of the Standard solution, as obtained in the Assay.
- B. The retention time of the major peak of the Sample solution corresponds to that of the Standard solution, as obtained in the Assay.

## **ASSAY**

• PROCEDURE

**Buffer:** 1.38 g/L of <u>sodium phosphate monobasic</u>, prepared as follows. Transfer a suitable quantity of <u>sodium phosphate monobasic</u> to an appropriate volumetric flask. Dissolve in 95% of the flask volume of <u>water</u>. Adjust with 2 M <u>phosphoric acid</u> to a pH of 3.0 and dilute with <u>water</u> to volume.

**Mobile phase:** Acetonitrile and Buffer (10:90)

Diluent: Methanol and Buffer (90:10)

Standard stock solution: 0.4 mg/mL of <u>USP Acetazolamide RS</u> in *Diluent*. Sonicate to dissolve.

Standard solution: 0.02 mg/mL of USP Acetazolamide RS in Mobile Phase, from the Standard stock solution

**Sample stock solution:** Nominally 0.4 mg/mL of acetazolamide, prepared as follows. Transfer a portion of the contents from NLT 10 Capsules to a suitable volumetric flask. Add about 60% of the flask volume of *Diluent*. Sonicate for NLT 30 min with intermittent shaking and maintain at room temperature. Dilute with *Diluent* to volume. Pass the solution through a suitable filter.

Sample solution: Nominally 0.02 mg/mL of acetazolamide in Mobile phase, from the Sample stock solution

**Chromatographic system** 

(See Chromatography (621), System Suitability.)

Mode: LC

**Detector:** UV 265 nm. For *Identification A*, use a diode array detector in the range of 200–400 nm.

Column: 4.6-mm × 15-cm; 5-µm packing L1

Column temperature: 40° Flow rate: 1.5 mL/min Injection volume: 25 μL System suitability

Sample: Standard solution Suitability requirements Tailing factor: NMT 2.0

Relative standard deviation: NMT 1.0%

Analysis

Samples: Standard solution and Sample solution

Calculate the percentage of the labeled amount of acetazolamide  $(C_4H_6N_4O_3S_2)$  in the portion of Capsules taken:

Result = 
$$(r_1/r_S) \times (C_S/C_D) \times 100$$

 $r_{ij}$  = peak response of acetazolamide from the Sample solution

r<sub>s</sub> = peak response of acetazolamide from the *Standard solution* 

 $C_S$  = concentration of <u>USP Acetazolamide RS</u> in the Standard solution (mg/mL)

C, = nominal concentration of acetazolamide in the Sample solution (mg/mL)

Acceptance criteria: 90.0%-110.0%

#### **PERFORMANCE TESTS**

## Change to read:

• Dissolution (711)

#### Test 1

Medium: Acetate buffer, pH 4.5 with 2.2% polysorbate 20,<sup>1</sup> prepared as follows. Dissolve 3.0 g of ≜sodium acetate (RB 1-Jul-2024) in 900 mL of water. Add 22 mL of polysorbate 20, and adjust with glacial acetic acid to a pH of 4.5. Dilute with water to 1000 mL; 900 mL.

**Apparatus 2:** 75 rpm **Times:** 0.5, 2, 5, and 12 h

**Standard stock solution:** 0.28 mg/mL of <u>USP Acetazolamide RS</u> prepared as follows. Transfer <u>USP Acetazolamide RS</u> to a suitable volumetric flask. Add 10% of the flask volume of <u>methanol</u>, and sonicate to dissolve. Dilute with *Medium* to volume.

Standard solution: 0.017 mg/mL of <u>USP Acetazolamide RS</u> in Medium, from the Standard stock solution

**Sample solution:** Pass a portion of the solution under test through a suitable filter. Dilute the filtrate with *Medium*, if necessary. Replace the amount of solution withdrawn at each time point with the same volume of *Medium*.

Blank: Medium

# **Instrumental conditions**

(See <u>Ultraviolet-Visible Spectroscopy (857)</u>.)

Mode: UV

Analytical wavelength: 265 nm

Cell: 1.0 cm

System suitability

**Sample:** Standard solution **Suitability requirements** 

Relative standard deviation: NMT 2.0%

**Analysis** 

Samples: Standard solution and Sample solution

Calculate the concentration (C) of acetazolamide ( $C_aH_eN_aO_aS_a$ ) in the sample withdrawn from the vessel at each time point (i):

Result = 
$$(A_1/A_s) \times C_s \times D$$

A,, = absorbance of the Sample solution

 $A_s$  = absorbance of the Standard solution

C<sub>s</sub> = concentration of <u>USP Acetazolamide RS</u> in the Standard solution (mg/mL)

D = dilution factor of the Sample solution, if necessary

Calculate the percentage of the labeled amount of acetazolamide ( $(C_AH_6N_4O_2S_2)$  dissolved at each time point (i):

Result<sub>1</sub> = 
$$C_1 \times V \times (1/L) \times 100$$

Result<sub>2</sub> = 
$$[(C_2 \times V) + (C_1 \times V_S)] \times (1/L) \times 100$$

Result<sub>3</sub> = {
$$[(C_3 \times V) + [(C_2 + C_1) \times V_S]$$
} × (1/L) × 100

Result<sub>4</sub> = 
$$\{(C_4 \times V) + [(C_2 + C_1 + C_1) \times V_2]\} \times (1/L) \times 100$$

C, = concentration of acetazolamide in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of Medium, 900 mL

L = label claim (mg/Capsule)

 $V_S$  = volume of the Sample solution withdrawn at each time point and replaced with Medium (mL)

Tolerances: See <u>Table 1</u>.

Table 1

Time Point (i)	Time (h)	Amount Dissolved (%)
1	0.5	NMT 25

Time		Amount
Point (i)	Time (h)	Dissolved (%)
2	2	40-65
3	5	70–90
4	12	NLT 85

The percentages of the labeled amount of acetazolamide ( $C_4H_6N_4O_3S_2$ ) dissolved at the times specified conform to <u>Dissolution (711)</u>, <u>Acceptance Table 2</u>.

Test 2: If the product complies with this test, the labeling indicates that it meets USP Dissolution Test 2.

**Medium:** Acetate buffer, pH 4.5 with 2.2% polysorbate 20, prepared as follows. Weigh and transfer 2.99 g of sodium acetate into a 1000-mL volumetric flask. Add 14.0 mL of 2 N acetic acid and dilute with water to volume. The measured pH should be 4.5. Transfer the resulted solution to a suitable container and add about 22.0 mL of polysorbate 20. Shake vigorously and further sonicate for about 10–15 min; 900 mL.

**Apparatus 2:** 75 rpm **Times:** 1, 2, and 7 h

**Standard stock solution:** 0.22 mg/mL of <u>USP Acetazolamide RS</u> prepared as follows. Transfer a suitable amount of <u>USP Acetazolamide RS</u> to a suitable volumetric flask. Add 5% of the flask volume of <u>methanol</u>, and sonicate to dissolve if necessary. Dilute with *Medium* to volume.

**Standard solution:** 0.022 mg/mL of <u>USP Acetazolamide RS</u> from the *Standard stock solution* in *Medium*. [Note—The *Standard solution* may be stable for 22 h at room temperature.]

Sample solution: At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45µm pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained. Dilute 1.0 mL of the filtrate with

Medium to 25 mL. Replace the amount of solution withdrawn at each time point with the same volume of Medium. [Note—The Sample
solution may be stable for 22 h at room temperature.]

#### Instrumental conditions

(See <u>Ultraviolet-Visible Spectroscopy (857)</u>.)

Mode: UV

Analytical wavelength: 265 nm

Cell: 0.5 cm Blank: Medium Analysis

Samples: Standard solution and Sample solution

Calculate the concentration  $(C_i)$  of acetazolamide  $(C_4H_6N_4O_3S_2)$  in the sample withdrawn from the vessel at each time point (i):

Result = 
$$(A_{IJ}/A_{S}) \times C_{S} \times D$$

 $A_{II}$  = absorbance from the Sample solution

 $A_{\rm s}$  = absorbance from the Standard solution

C<sub>s</sub> = concentration of <u>USP Acetazolamide RS</u> in the Standard solution (mg/mL)

D = dilution factor of the Sample solution

Calculate the percentage of the labeled amount of acetazolamide (C<sub>4</sub>H<sub>6</sub>N<sub>4</sub>O<sub>3</sub>S<sub>2</sub>) dissolved at each time point (i):

Result<sub>1</sub> = 
$$C_1 \times V \times (1/L) \times 100$$

Result<sub>2</sub> = 
$$[(C_2 \times V) + (C_1 \times V_S)] \times (1/L) \times 100$$

Result<sub>3</sub> = 
$$\{(C_3 \times V) + [(C_2 + C_1) \times V_2]\} \times (1/L) \times 100$$

C = concentration of acetazolamide in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of Medium, 900 mL

L = label claim (mg/Capsule)

V<sub>s</sub> = volume of the Sample solution withdrawn at each time point and replaced with Medium (mL)

Tolerances: See <u>Table 2</u>.

Table 2

Time Point (i)	Time (h)	Amount Dissolved (%)
1	1	22-42
2	2	40-60
3	7	NLT 80

The percentages of the labeled amount of acetazolamide ( $C_4H_6N_4O_3S_2$ ) dissolved at the times specified conform to <u>Dissolution (711)</u>, <u>Acceptance Table 2</u>.

Test 3: If the product complies with this test, the labeling indicates that it meets USP Dissolution Test 3.

**Medium:** Acetate buffer, pH 4.5 with 2.2% polysorbate 20, prepared as follows. Dissolve 3 g of sodium acetate in 1000 mL of water. Adjust with acetic acid to a pH of 4.5. Add 22 g of polysorbate 20 and stir to dissolve; 900 mL.

**Apparatus 2:** 75 rpm **Times:** 1, 2, 5, and 12 h

Standard stock solution: 0.55 mg/mL of USP Acetazolamide RS in methanol. Sonicate to dissolve, if necessary.

Standard solution: 0.011 mg/mL of USP Acetazolamide RS from the Standard stock solution in Medium

**Sample solution:** At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45- µm pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained. Dilute 2.0 mL of the filtrate with *Medium* to 100 mL. Replace the amount of solution withdrawn at each time point with the same volume of *Medium*.

## **Instrumental conditions**

(See <u>Ultraviolet-Visible Spectroscopy (857)</u>.)

Mode: UV

Analytical wavelength: 265 nm

Blank: Medium

**Analysis** 

Samples: Standard solution and Sample solution

Calculate the concentration  $(C_i)$  of acetazolamide  $(C_aH_bN_aO_aS_2)$  in the sample withdrawn from the vessel at each time point (i):

Result = 
$$(A_1/A_s) \times C_s \times D$$

 $A_{ij}$  = absorbance from the Sample solution

A<sub>s</sub> = absorbance from the Standard solution

 $C_{\rm S}$  = concentration of <u>USP Acetazolamide RS</u> in the Standard solution (mg/mL)

D = dilution factor of the Sample solution

Calculate the percentage of the labeled amount of acetazolamide (C, H, N, O, S,) dissolved at each time point (i):

$$\begin{aligned} \text{Result}_1 &= C_1 \times V \times (1/L) \times 100 \\ \text{Result}_2 &= \left[ (C_2 \times V) + (C_1 \times V_S) \right] \times (1/L) \times 100 \\ \text{Result}_3 &= \left\{ (C_3 \times V) + \left[ (C_2 + C_1) \times V_S \right] \right\} \times (1/L) \times 100 \\ \text{Result}_4 &= \left\{ (C_4 \times V) + \left[ (C_3 + C_2 + C_1) \times V_S \right] \right\} \times (1/L) \times 100 \end{aligned}$$

 $C_i$  = concentration of acetazolamide in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 mL

L = label claim (mg/Capsule)

V<sub>s</sub> = volume of the Sample solution withdrawn at each time point and replaced with Medium (mL)

Tolerances: See <u>Table 3</u>.

Time Point (i)	Time (h)	Amount Dissolved (%)
1	1	20-45
2	2	35–60
3	5	65-90
4	12	NLT 85

The percentages of the labeled amount of acetazolamide ( $C_4H_6N_4O_3S_2$ ) dissolved at the times specified conform to <u>Dissolution (711)</u>, <u>Acceptance Table 2</u>.

▲Test 4: If the product complies with this test, the labeling indicates that it meets USP Dissolution Test 4.

**Medium:** Acetate buffer, pH 4.5 with 2.2% (w/v) polysorbate 20 (Dissolve 2.99 g of sodium acetate in 800 mL of water. Adjust with glacial acetic acid to a pH of 4.5. Add 22 g of polysorbate 20 and dilute with water to 1000 mL.); 900 mL

**Apparatus 2:** 75 rpm with sinker $^2$ 

Times: 1, 2, 5, and 12 h

Buffer: Dissolve 4.11 g of sodium acetate, anhydrous in 1000 mL of water. Adjust with glacial acetic acid to a pH of 4.0.

Mobile phase: Methanol and Buffer (25:75)

**Standard solution:** (L/900) mg/mL of <u>USP Acetazolamide RS</u>, where L is the label claim in mg/Caspule, prepared as follows. Transfer a quantity of <u>USP Acetazolamide RS</u> to an appropriate volumetric flask and dissolve in 5% of the flask volume of <u>methanol</u>. Sonicate to dissolve, if necessary. Allow to cool and add 60%–70% of the flask volume of <u>Medium</u>. Sonicate to dissolve, if necessary. Dilute with <u>Medium</u> to volume.

**Sample solution:** At the specified time points, withdraw a suitable volume of the solution under test. Pass through a suitable filter of 0.45µm pore size, discarding an appropriate volume of filtrate so that a consistent result can be obtained. Replace the amount of solution
withdrawn at each time point with the same volume of *Medium*.

# **Chromatographic system**

(See Chromatography (621), System Suitability.)

Mode: LC

Detector: UV 265 nm

Column: 4.6-mm × 15-cm; 5-µm packing L1

Flow rate: 1 mL/min Injection volume: 5 µL

Run time: NLT 1.5 times the retention time of acetazolamide

System suitability

Sample: Standard solution
Suitability requirements
Tailing factor: NMT 2.0

Relative standard deviation: NMT 2.0%

**Analysis** 

Samples: Standard solution and Sample solution

Calculate the concentration ( $C_i$ ) of acetazolamide  $C_4H_6N_4O_3S_2$  in the sample withdrawn from the vessel at each time point (i):

Result = 
$$(r_U/r_S) \times C_S$$

 $r_{ij}$  = peak response of acetazolamide from the Sample solution

 $r_{\rm s}$  = peak response of acetazolamide from the Standard solution

 $C_s$  = concentration of <u>USP Acetazolamide RS</u> in the Standard solution (mg/mL)

Calculate the percentage of the labeled amount of acetazolamide ( $C_4H_6N_4O_3S_2$ ) dissolved at each time point (i):

$$Result_1 = C_1 \times V \times (1/L) \times 100$$

Result<sub>2</sub> = 
$$[(C_2 \times V) + (C_1 \times V_S)] \times (1/L) \times 100$$

Result<sub>3</sub> = 
$$\{(C_3 \times V) + [(C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

Result<sub>4</sub> = 
$$\{(C_4 \times V) + [(C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

 $C_i$  = concentration of acetazolamide in the portion of the sample withdrawn at time point i (mg/mL)

V = volume of *Medium*, 900 mL

L = label claim (mg/Capsule)

V<sub>s</sub> = volume of the Sample solution withdrawn at each time point and replaced with Medium (mL)

The percentages of the labeled amount of acetazolamide ( $C_AH_6N_AO_3S_2$ ) dissolved at the times specified conform to <u>Dissolution (711)</u>,

<u>Acceptance Table 2</u>. **Tolerances:** See <u>Table 4</u>.

Table 4

Time Point (i)	Time (h)	Amount Dissolved %
1	1	15–35
2	2	30-50
3	5	55–75
4	12	NLT 80

The percentages of the labeled amount of acetazolamide  $(C_4H_6N_4O_3S_2)$  dissolved at the times specified conform to <u>Dissolution (711)</u>,

Acceptance Table 2. ▲ (RB 1-Jul-2024)

• **UNIFORMITY OF DOSAGE UNITS (905)**: Meet the requirements

#### **IMPURITIES**

Change to read:

• ORGANIC IMPURITIES

**Buffer:** 6.8 g/L of potassium phosphate, monobasic in water

Mobile phase: Acetonitrile and Buffer (8:92)

 $\textbf{System suitability stock solution:} \ 0.1 \ \text{mg/mL each of} \ \underline{\textbf{USP Acetazolamide Related Compound D RS}} \ \text{and} \ \underline{\textbf{USP Acetazolamide Related}} \$ 

Compound E RS in methanol

System suitability solution: 0.002 mg/mL each of <u>USP Acetazolamide Related Compound D RS</u> and <u>USP Acetazolamide Related Compound</u>

ERS in Mobile phase, from the System suitability stock solution

Sensitivity solution:  $0.5~\mu g/mL$  of USP Acetazolamide RS in Mobile phase

Standard stock solution: 0.1 mg/mL each of <u>USP Acetazolamide RS</u> and <u>USP Acetazolamide Related Compound D RS</u> in <u>methanol</u>

Standard solution: 0.002 mg/mL each of <u>USP Acetazolamide RS</u> and <u>USP Acetazolamide Related Compound D RS</u> in *Mobile phase*, from the Standard stock solution

**Sample solution:** Nominally 1.0 mg/mL of acetazolamide, prepared as follows. Transfer a portion of the contents from NLT 10 Capsules to a suitable volumetric flask. Add 10% of the flask volume of <u>methanol</u>, and sonicate to disperse. Add about 70% of the flask volume of <u>Mobile phase</u>, and sonicate for NLT 30 min with intermittent shaking while using cold water to maintain the temperature of the ultrasonic bath between 20° and 25°. Dilute with <u>Mobile phase</u> to volume. Pass a portion of the solution through a suitable filter.

# **Chromatographic system**

(See Chromatography (621), System Suitability.)

Mode: LC

**Detector:** UV 265 nm

Column: 4.6-mm × 25-cm; 5-µm packing L11

Column temperature: 30° Flow rate: 1.2 mL/min Injection volume: 10 µL

Run time: NLT 4 times the retention time of acetazolamide

System suitability

Samples: System suitability solution, Sensitivity solution, and Standard solution

[Note—The relative retention times in ▲ Table 5 ▲ (RB 1-Jul-2024) are provided as information that could aid in peak assignment.]

**^Table 5\_** (RB 1-Jul-2024)

	Relative Retention
Name	Time
Acetazolamide related compound E (free acid)	0.31
Acetazolamide related compound D	0.35
Aminothiadiazole mercaptan <sup>a</sup>	0.46
Acetamidothiadiazole <sup>b</sup>	0.58
Acetazolamide	1.00
Mercaptothiadiazole analog <sup>©</sup>	1.44
Chlorothiadiazole analog <sup>d</sup>	2.54
Acetazolamide dimer <sup>e</sup>	2.86

<sup>&</sup>lt;sup>a</sup> 5-Amino-1,3,4,-thiadiazole-2-thiol.

## **Suitability requirements**

**Resolution:** NLT 2.0 between acetazolamide related compound D and acetazolamide related compound E, *System suitability solution* **Relative standard deviation:** NMT 5.0% for acetazolamide and acetazolamide related compound D, *Standard solution* **Signal-to-noise ratio:** NLT 10, *Sensitivity solution* 

# **Analysis**

Samples: Standard solution and Sample solution

Calculate the percentage of acetazolamide related compound D in the portion of Capsules taken:

Result = 
$$(r_U/r_S) \times (C_S/C_U) \times 100$$

 $r_{ij}$  = peak area of acetazolamide related compound D from the Sample solution

 $r_{\rm s}$  = peak area of acetazolamide related compound D from the Standard solution

C<sub>s</sub> = concentration of <u>USP Acetazolamide Related Compound D RS</u> in the Standard solution (mg/mL)

C, = nominal concentration of acetazolamide in the Sample solution (mg/mL)

Calculate the percentage of acetazolamide related compound E (free acid), acetamidothiadiazole, and any unspecified degradation product in the portion of Capsules taken:

Result = 
$$(r_{IJ}/r_{S}) \times (C_{S}/C_{IJ}) \times (1/F) \times 100$$

r<sub>u</sub> = peak area of acetazolamide related compound E (free acid), acetamidothiadiazole, and any unspecified degradation product from the Sample solution

 $r_{_{\rm S}}$  = peak area of acetazolamide from the Standard solution

 $C_s$  = concentration of <u>USP Acetazolamide RS</u> in the Standard solution (mg/mL)

 $C_{ii}$  = nominal concentration of acetazolamide in the Sample solution (mg/mL)

F = relative response factor (see <u>ATable 6</u> (RB 1-Jul-2024))

**Acceptance criteria:** See <sup>▲</sup>*Table 6*. (RB 1-Jul-2024) The reporting threshold is 0.05%.

**^Table 6** (RB 1-Jul-2024)

<sup>&</sup>lt;sup>b</sup> N-(1,3,4-Thiadiazol-2-yl)acetamide.

<sup>&</sup>lt;sup>c</sup> N-(5-Mercapto-1,3,4-thiadiazol-2-yl)acetamide.

<sup>&</sup>lt;sup>d</sup> N-(5-Chloro-1,3,4-thiadiazol-2-yl)acetamide.

<sup>&</sup>lt;sup>e</sup> *N,N'*-{5,5'-[(Hydrosulfonylamino)sulfonyl]bis(1,3,4-thiadiazole-5,2-diyl))diacetamide.

Name	Relative Response Factor	Acceptance Criteria, NMT (%)
Acetazolamide related compound E (free acid)	0.49	0.2
Acetazolamide related compound D	-	0.2
Acetamidothiadiazole	0.46	0.2
Any unspecified degradation product	1.0	0.2
Total degradation products	-	1.5

# **ADDITIONAL REQUIREMENTS**

- PACKAGING AND STORAGE: Preserve in tight containers, and store at controlled room temperature.
- LABELING: The labeling states the Dissolution test used only if Test 1 is not used.
- USP REFERENCE STANDARDS (11)

USP Acetazolamide RS

USP Acetazolamide Related Compound D RS

5-Amino-1,3,4,-thiadiazole-2-sulfonamide.  $C_2H_4N_4O_2S_2$  180.20

 ${
m C_2H_4N_4O_2S_2}$  180.20 USP Acetazolamide Related Compound E RS

Potassium 5-acetamido-1,3,4-thiadiazole-2-sulfonate.

 $C_4H_4KN_3O_4S_2$  261.31

**Auxiliary Information** - Please check for your question in the FAOs before contacting USP.

Topic/Question	Contact	Expert Committee
ACETAZOLAMIDE EXTENDED-RELEASE CAPSULES	Documentary Standards Support	SM32020 Small Molecules 3
REFERENCE STANDARD SUPPORT	RS Technical Services RSTECH@usp.org	SM32020 Small Molecules 3

Chromatographic Database Information: Chromatographic Database

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www.webofpharma.com

<sup>&</sup>lt;sup>1</sup> Tween 20 by Croda International PLC.

<sup>&</sup>lt;sup>2</sup> A suitable sinker is available as catalog No. 0104A00116 from <a href="https://www.electrolabgroup.com">https://www.electrolabgroup.com</a>.